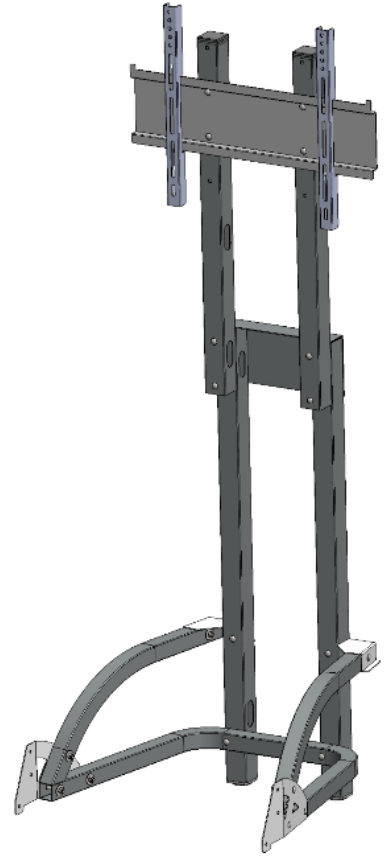




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Hardware Parts List

Item Number	Part Number	Item Description	Total Item Quantity
1	752392301	Lower Tube	2
2	752392309	Center Bracket	1
3	752392302	Lower C Tube	1
4	752392303	Lower Arc Tube	2
5	752392304L/R	Lower Plate (LH/RH)	2
6	752392307L/R	Lower Joining Bracket (LH/RH)	2
7	752392321	Upper Tube	2
8	NA	VESA Mounting Kit	1
8a	752392305	-VESA Mounting Bracket	1
8b	752392406	-LCD Mounting Bracket	2
9	780000325	-Screw, 8-32x1-1/4 (LCD Bracket)	2
10	775000120	Carriage Bolt 1/4-20 x 2	8
11	775000121	Carriage Bolt 1/4-20 x 2 ½	6
12	775000122	Carriage Bolt 1/4-20 x 4 ½	6
13	775000320	Carriage Bolt 1/4-20 x 30 mm	2
14	NA	Carriage Nut	20
15	NA	Washer	20
16	795000211	2" Plug, Square Ribbed (Installed)	2
17	795000261	Leveling Feet (Installed)	2





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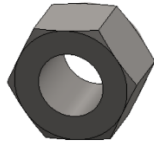
Hardware Images



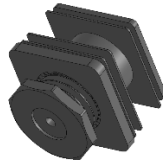
Bolt



Washer



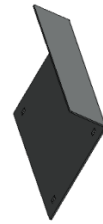
Nut



Leveling Mount



Lower Tube
(4 Bolt Holes)



Center
Bracket



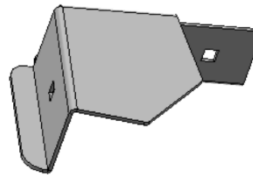
Upper Tube
(6 Bolt Holes)



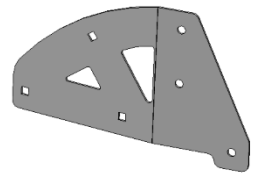
Lower C Tube



Arc Tube



Lower Joining Bracket



Lower Plate

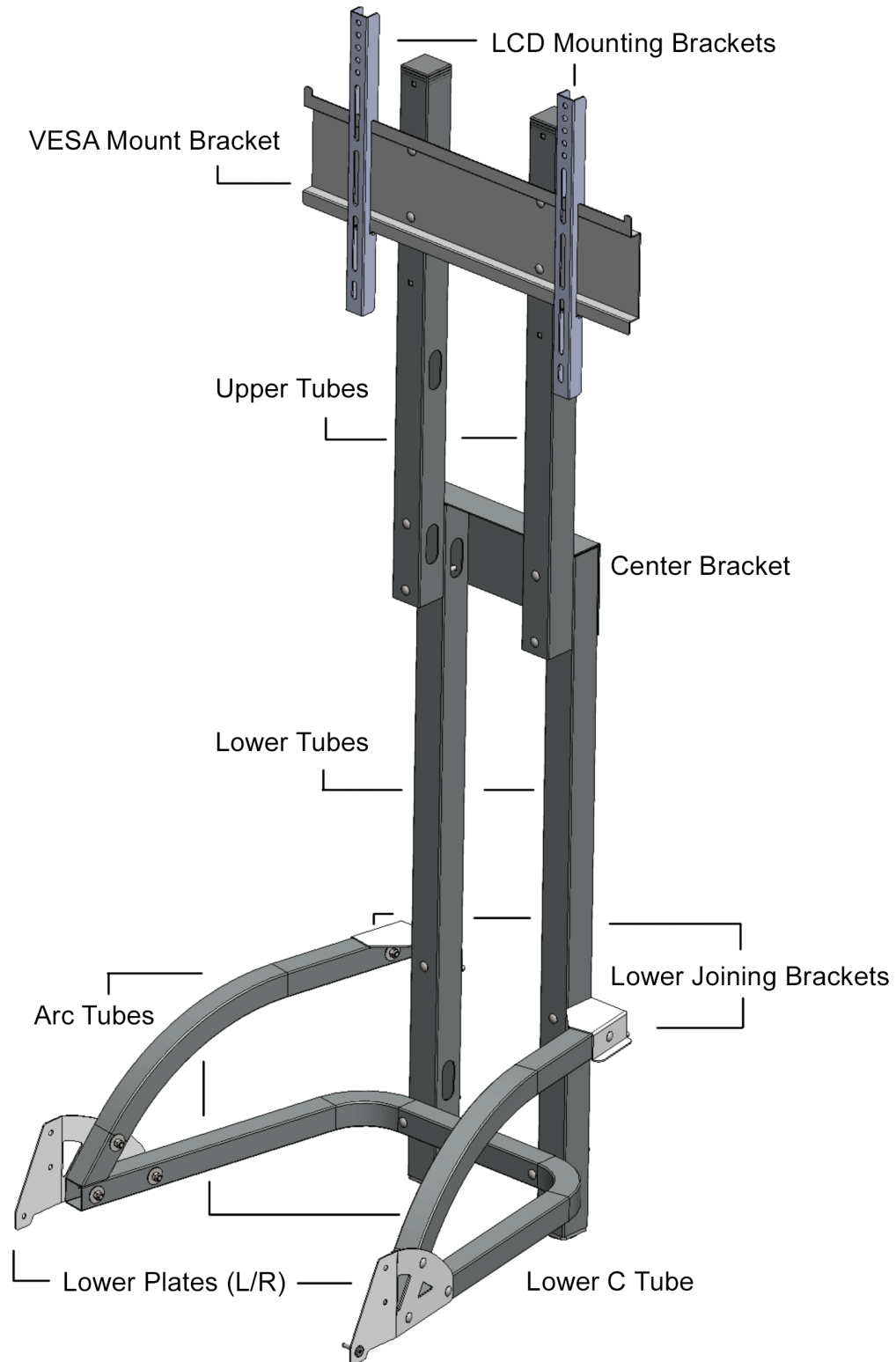


Tools: You will need a 7/16" deep socket and nut driver, 4mm hex Allen key and a Phillips screwdriver.



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Installed Hardware



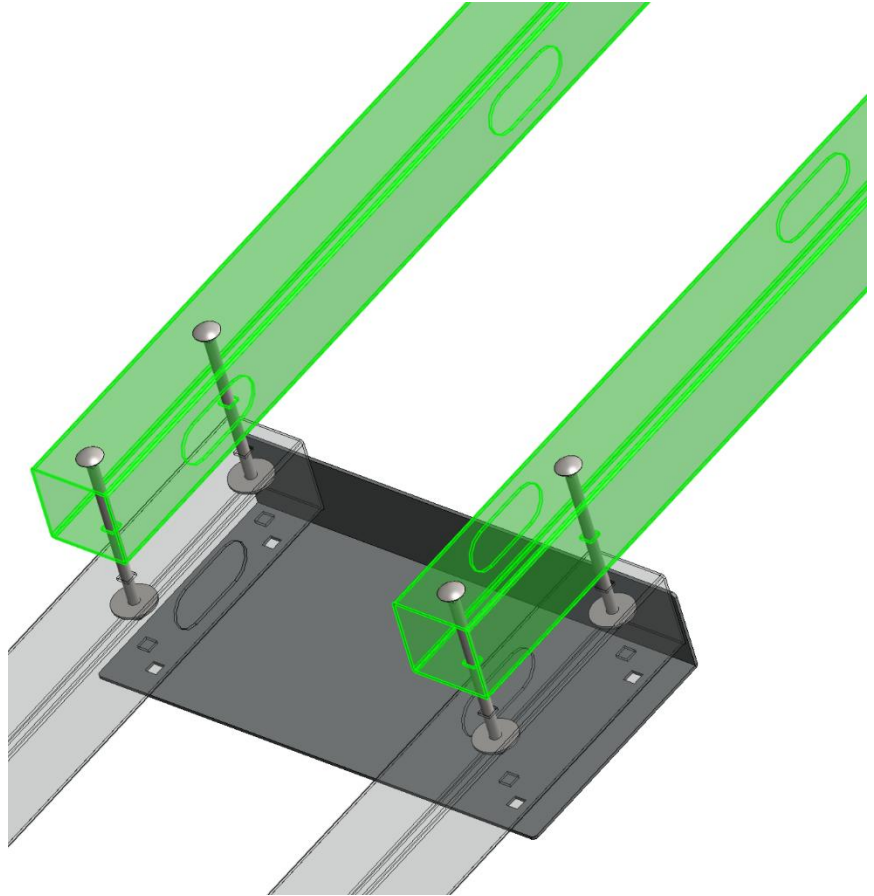


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1

Attach Center Bracket to Upper/Lower Tubes

- Set **Center Bracket** in a clear space on the floor with the short hood of the bracket facing upward.
- Set two **Lower Tubes** (four bolt holes) inside the Center Bracket so they are snug against the hood. The mouse holes (oval cable holes should face inward). Set two **Upper Tubes** on top of the **Lower Tubes**.
- Align the Upper and Lower Tubes so the Bolt Holes face upward.
- Drop four 1/4-20 x 4 1/2" **Carriage Bolts** through the Bolt Holes and rotate to the side.
- Attach four **Washers** and four **Nuts** to each Carriage Bolt and tighten with 7/16" Deep Socket and nut driver.





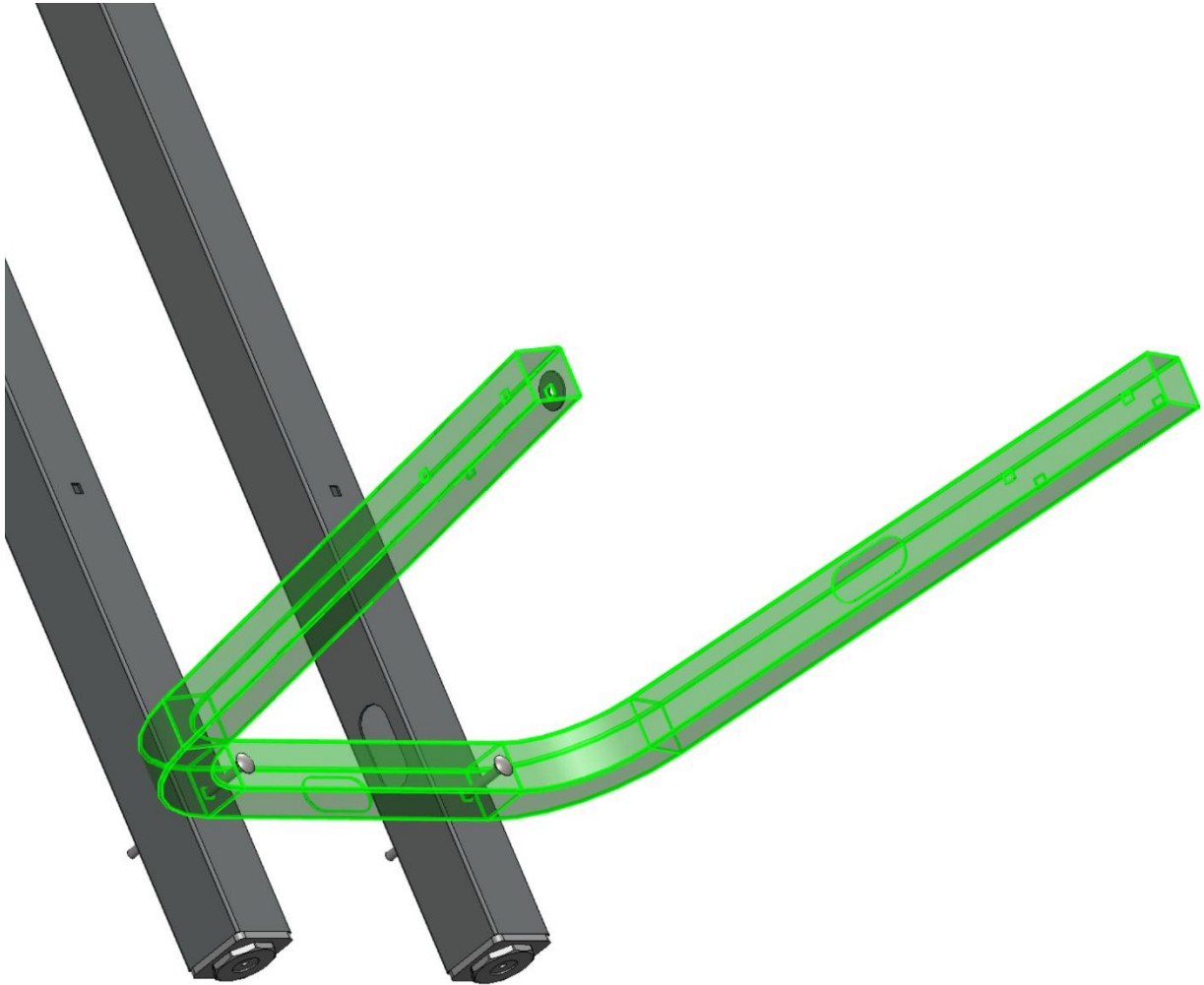
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2

Attach Lower C Tube to Lower Tubes

- Use two 1/4-20 x 4 1/2" **Carriage Bolts**, two Washers and two Nuts to attach **Lower C Tube** to **Lower Tubes**. Tighten with 7/16" Deep Socket and nut driver.

Note: Make sure the oval cutout on the Lower C Tube is on the right side when facing the open C.



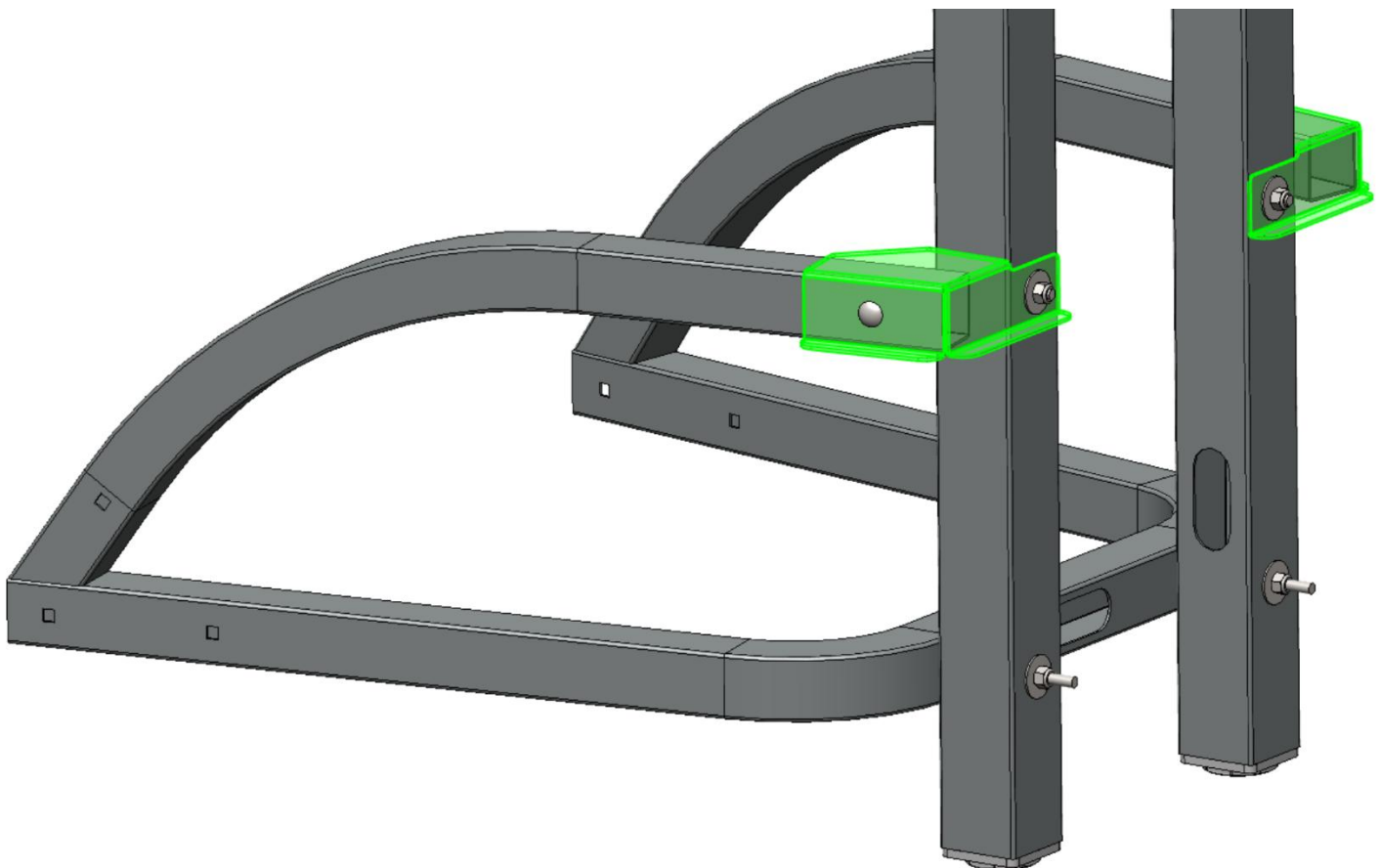
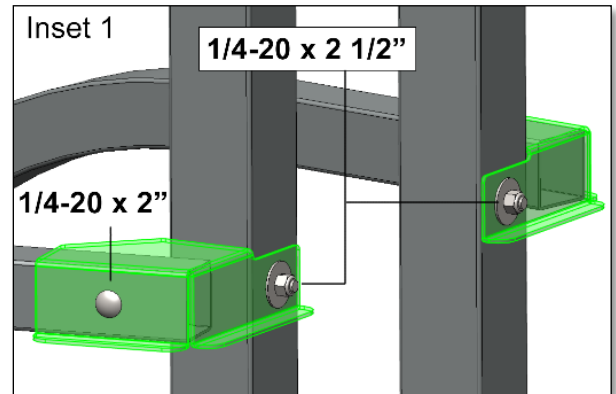


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3

Attach Lower Joining Brackets

- Use one 1/4-20 x 2" **Carriage Bolt** to attach **Lower Joining Bracket** (L/R) to each **Arc Tube**. Then use one 1/4-20 2 1/2" **Carriage Bolt** to attach each **Joining Bracket** to the **Lower Tubes** so they form a right angle. Tighten with nut driver. **See Inset 1.**



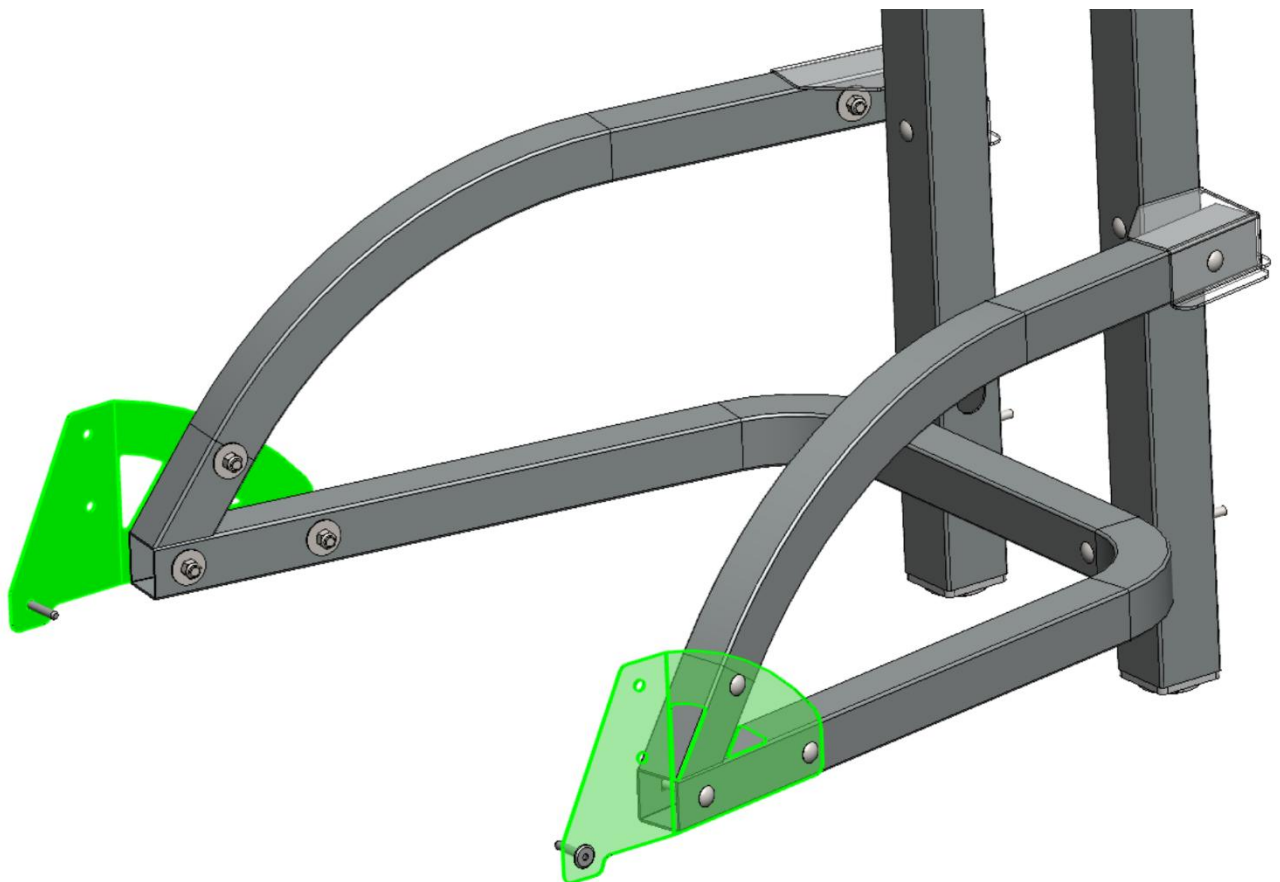
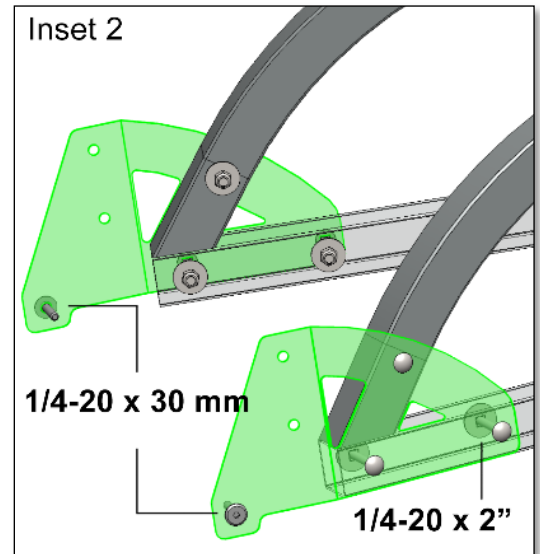


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4

Attach Lower Plates

- Connect **Arc Tubes** to **Lower C Tube** with a **Lower Plate** (L/R) on each side. **See Inset 2.**
- Use three 1/4-20 x 2" **Carriage Bolts, Washers** and **Nuts** (careful to have Washer and Nuts inside the frame) to attach a Lower Plate to the Arc Tube and Lower C Tube on each side. Tighten with nut driver.

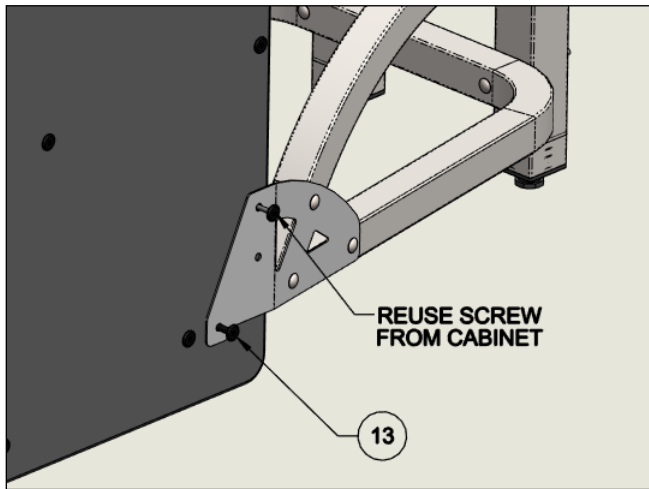




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5 Attach Square Plugs and Position Stand

- Attach Square Plugs to tops of Upper Tubes (if not already attached).
- Place stand near electrical outlet. Adjust Leveling Mounts as necessary.
- Move cabinet into place in the middle of Lower C Tube.
- Use a 4 mm hex Allen key to remove a screw from each side of the cabinet.
- Secure two 1/4-20 x 30 mm bolts through Lower Plate on each side. **See Inset 2 on previous page.**
- Reattach the removed hex screws in the highest position on the Lower Plates to each side of the cabinet.



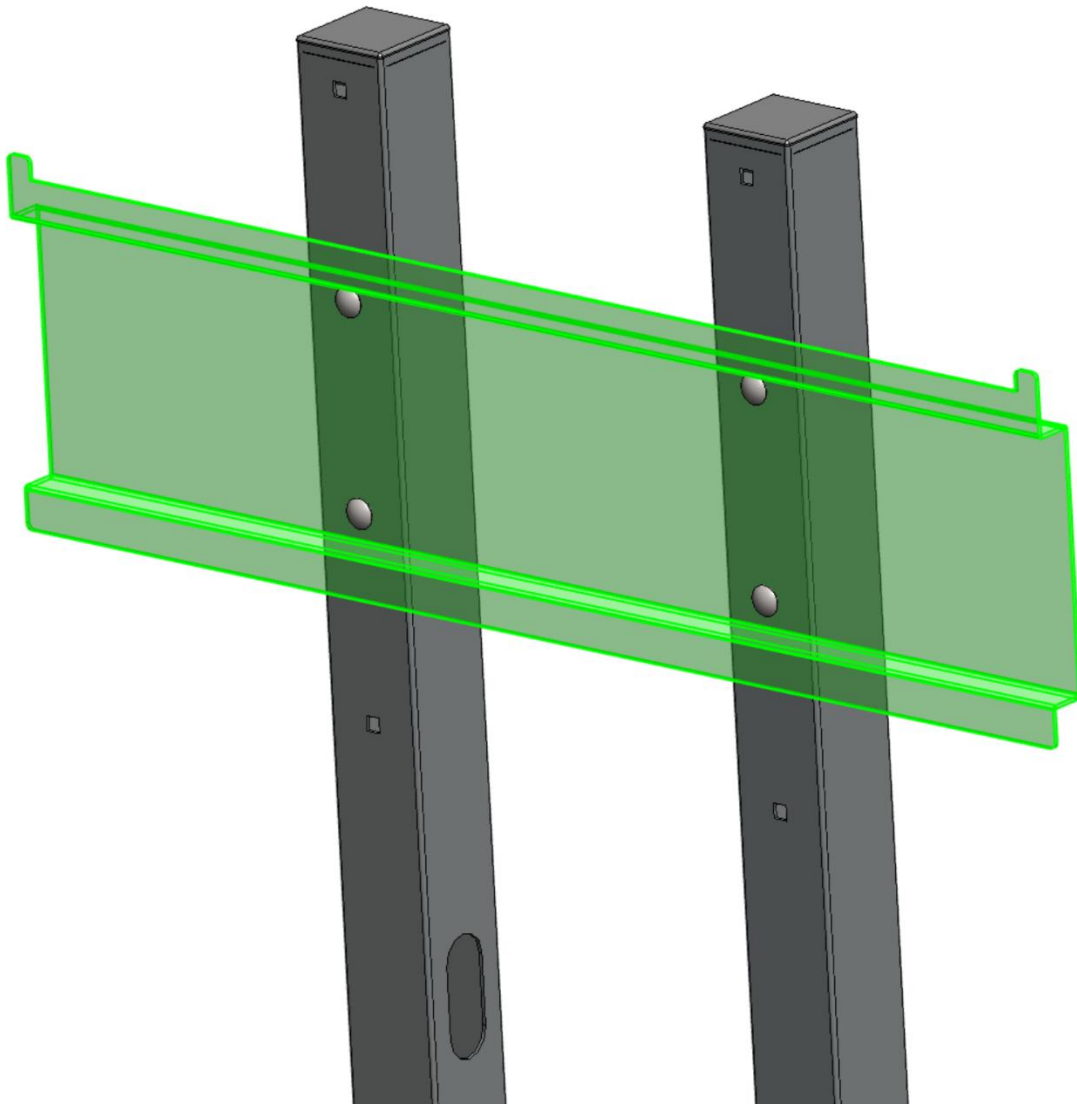


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6

VESA Kit Assembly – Attach VESA Mount Bracket

- Use four 1/4-20 x 2 1/2" **Carriage Bolts, Washers** and **Nuts** to attach **VESA Mount Bracket** horizontally across front of **Upper Tubes**. There are four pre-cut holes at the top of the tubes—use the two middle holes on each tube. Tighten with nut driver.



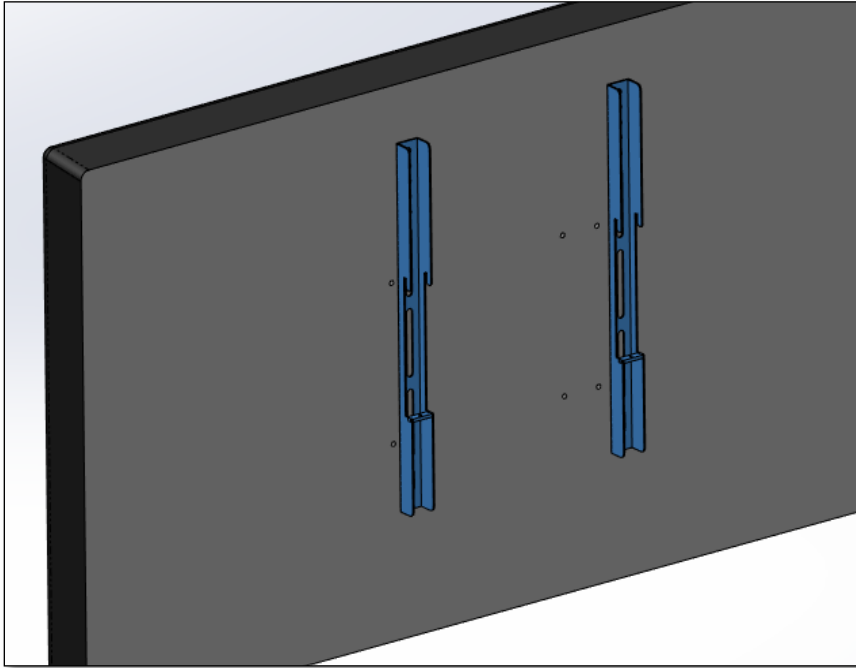


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7

VESA Kit Assembly – Attach LCD Mounting Brackets to Monitor

- Use two Screws, 8-32x1-1/4 (LCD Bracket) to attach the LCD Mounting Brackets.



Attach the LCD Mounting Brackets to the rear of the Monitor.

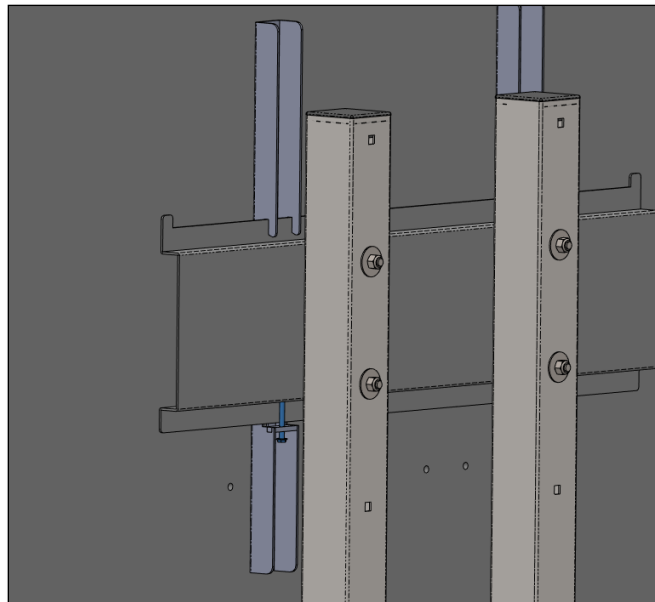
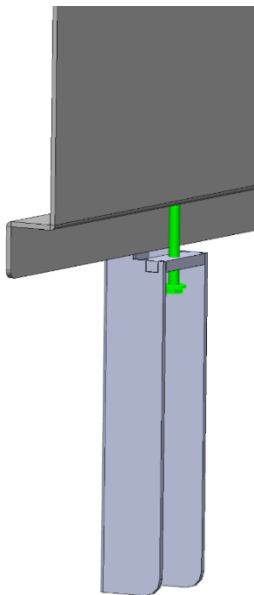
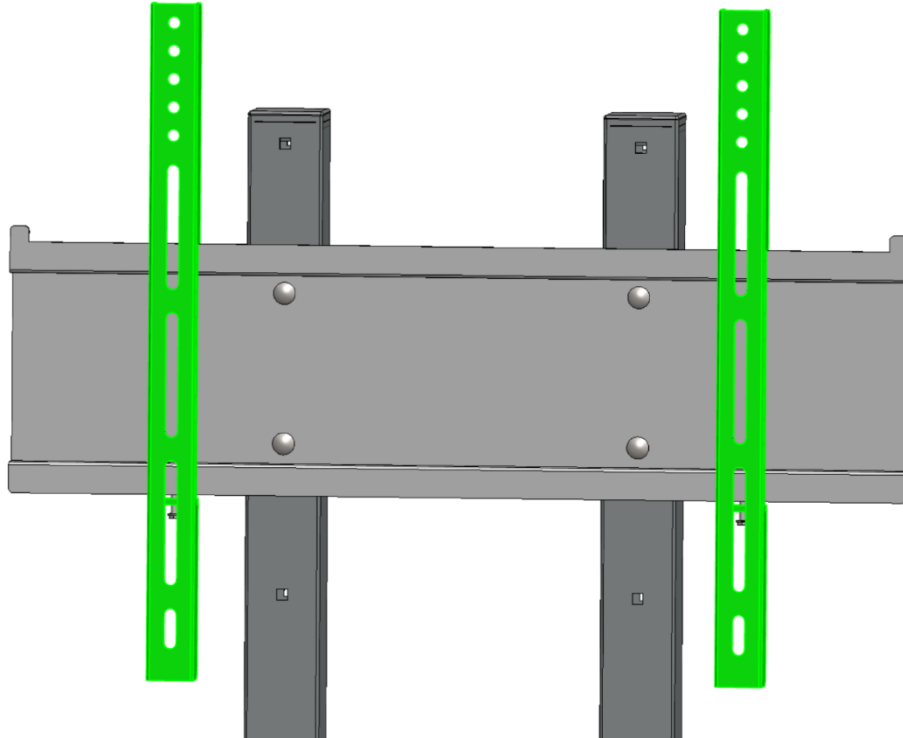
For PGA, make sure the monitor is horizontal.



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8 VESA Kit Assembly – Attach LCD Mounting Brackets to VESA Mount Bracket

- Slide the LCD Mounting Brackets attached to the Monitor onto **VESA Mount Bracket**.
- Align as necessary.
- Use a Phillips screwdriver to tighten in place with one **Machine Screw** on each side.
- Drop cables from Monitor through mouse holes.





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9

Missing or Damaged Parts

- If you have missing or damaged parts or other questions regarding assembly, please visit Technical Support on our website:

<https://amusement.itsgames.com/tech-support>

